

BAYER INSITUTE, WEST VIRGINIA SITE

Permit R13-3111-B Class II Administrative Update Addition of Boiler 019

November 14, 2016 Linda K. Tennant 304.767.6161 Bayer CropScience – Institute Site WVDEP – DAQ Regulation 13 Permit Modification Application - Indirect Heat Exchangers

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Application Fee



William F. Durham, Director WV Department of Environmental Protection Division of Air Quality 601 57th Street, SE Charleston, West Virginia 25304

CERTIFIED MAIL

(Return Receipt Requested) 7015 1520 0000 8584 1854

Director Durham,

Attached is a New Source Review (NSR) Permit application for a Class II Administrative Update to Permit R13-3111-B. Enclosed is Check No. 3200279491 for \$1300.00. This fee includes \$1,000.00 for the New Source Performance Standards (NSPS) update and \$300.00 for the Class II Administrative Update.

If you have any questions or need additional information, please contact Linda Tennant at 304.767.6161 or linda.tennant@bayer.com.

November 11, 2016

Bayer Institute Site P.O. Box 1005 Institute, WV 25112-1005

Office 304.767.6123 Cell 304.741.3629

Fax 304.767.6294

Sincerely,

Connie Stewart

Head of Institute Site



WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION

DIVISION OF AIR QUALITY

601 57th Street, SE Charleston, WV 25304 (304) 926-0475

APPLICATION FOR NSR PERMIT AND

TITLE V PERMIT REVISION (OPTIONAL)

www.dep.wv.gov/daq		(OFTIONAL)					
PLEASE CHECK ALL THAT APPLY TO NSR (45CSR13) (IF K	NOWN):	PLEASE CHECK	TYPE OF 450	SR30 (TITLE V) RE	VISION (IF ANY):		
☐ CONSTRUCTION ☐ MODIFICATION ☐ RELOCATION	N	☐ ADMINISTRAT	TIVE AMENDM	ENT MINOR	MODIFICATION		
☐ CLASS I ADMINISTRATIVE UPDATE ☐ TEMPORARY	<i>r</i>	SIGNIFICANT	MODIFICATIO	N			
☐ CLASS II ADMINISTRATIVE UPDATE ☐ AFTER-THE-I	FACT			ED, INCLUDE TITLE \ NT S TO THIS APPLIC			
FOR TITLE V FACILITIES ONLY: Please refer to "Title \ (Appendix A, "Title V Permit Revision Flowchart") and	/ Revisio ability to	on Guidance" in ord o operate with the d	der to determir changes reque	ne your Title V Revis ested in this Permit A	on options pplication.		
Sec	ction l	. General					
Name of applicant (as registered with the WV Secreta Bayer CropScience LP	te's Office): 2. Federal Employer ID No. (FEIN): 1 3 2 8 8 7 8 2 5						
3. Name of facility (if different from above):		4. The applicant is the:					
Institute Site			\square OWNER	□OPERATOR	⊠ вотн		
5A. Applicant's mailing address: P.O. Box 1005	g address: 5B. Facility's present physica WV Route 25						
Institute, WV 25112	li	nstitute, WV 25112	stitute, WV 25112				
 West Virginia Business Registration. Is the applican If YES, provide a copy of the Certificate of Incorpor change amendments or other Business Registration If NO, provide a copy of the Certificate of Authority amendments or other Business Certificate as Attach 	ration/O Certifica /Authori	rganization/Limit ate as Attachment ity of L.L.C./Regi	ed Partnersh t A.	nip (one page) inclu	1000		
7. If applicant is a subsidiary corporation, please provide	the nam	ne of parent corpo	ration:				
8. Does the applicant own, lease, have an option to buy of the second o		wise have control o	of the <i>propose</i>	ed site? ⊠ YES	□ №		
 Type of plant or facility (stationary source) to be consadministratively updated or temporarily permitted crusher, etc.): Chemical Manufacturing 	structed I (e.g., co	i, modified, reloc oal preparation pla	ated, ant, primary	10. North America Classification (NAICS) code 325320	The second secon		
11A. DAQ Plant ID No. (for existing facilities only): 0 3 9 - 0 0 0 0 7	as			SR30 (Title V) pern existing facilities onl			
All of the required forms and additional information can be	found un	nder the Permitting	Section of DA	O's website or requ	ested by phone		

12A.									
For Modifications, Administrative Updates or Te present location of the facility from the nearest state	mporary permits at an existing facility, e road:	please provide directions to the							
For Construction or Relocation permits, please proad. Include a MAP as Attachment B.		site location from the nearest state							
Institute exit of I-64, approximately ½ miles north on WV	Route 25								
,									
12.B. New site address (if applicable):	12C. Nearest city or town:	12D. County:							
Not Applicable	Institute	Kanawha							
12.E. UTM Northing (KM): 4,248.3									
13. Briefly describe the proposed change(s) at the facilit	y:	L							
Addition of a106 mmBtu trailer mounted boiler.									
14A. Provide the date of anticipated installation or change		14B. Date of anticipated Start-Up							
 If this is an After-The-Fact permit application, provious change did happen: / / 	ide the date upon which the proposed	if a permit is granted: 12/15/2016							
14C. Provide a Schedule of the planned Installation of/ application as Attachment C (if more than one uni		units proposed in this permit							
15. Provide maximum projected Operating Schedule o		ation:							
Hours Per Day 24 Days Per Week 7	Weeks Per Year52								
16. Is demolition or physical renovation at an existing fa									
17. Risk Management Plans. If this facility is subject to									
changes (for applicability help see www.epa.gov/cepp									
18. Regulatory Discussion. List all Federal and State a									
proposed process (if known). A list of possible applica									
(Title V Permit Revision Information). Discuss applica	bility and proposed demonstration(s) of	compliance (if known). Provide this							
information as Attachment D .		NAME OF THE PARTY							
Section II. Additional att	achments and supporting d	ocuments.							
19. Include a check payable to WVDEP – Division of Air	Quality with the appropriate application	fee (per 45CSR22 and							
45CSR13).									
20. Include a Table of Contents as the first page of you									
21. Provide a Plot Plan, e.g. scaled map(s) and/or sketch source(s) is or is to be located as Attachment E (Re		rty on which the stationary							
 Indicate the location of the nearest occupied structure 									
 Provide a Detailed Process Flow Diagram(s) show device as Attachment F. 	ving each proposed or modified emission	ns unit, emission point and control							
23. Provide a Process Description as Attachment G.									
 Also describe and quantify to the extent possible 									
All of the required forms and additional information can be	found under the Permitting Section of DA	Q's website, or requested by phone.							

24. Provide Material Safe	ty Data Sheets	(MSDS) for all materials p	rocessed, used or produced as Att	achment H.				
 For chemical processes 	s, provide a MSD	S for each compound emi	tted to the air.					
25. Fill out the Emission	Units Table and	provide it as Attachment	l.	Name of the Park o				
26. Fill out the Emission	Points Data Sun	nmary Sheet (Table 1 and	d Table 2) and provide it as Attach	ment J.				
27. Fill out the Fugitive Emissions Data Summary Sheet and provide it as Attachment K.								
28. Check all applicable Emissions Unit Data Sheets listed below:								
☐ Bulk Liquid Transfer Op	erations	☐ Haul Road Emissions	Quarry					
☐ Chemical Processes		☐ Hot Mix Asphalt Plant		landling and Storage				
☐ Concrete Batch Plant		☐ Incinerator	Facilities					
☐ Grey Iron and Steel Fo	undry	Indirect Heat Exchange Indirect Hea	er Storage Tanks					
☐ General Emission Unit,	specify							
Fill out and provide the Em	issions Unit Da	ta Sheet(s) as Attachme	nt L.					
29. Check all applicable A	ir Pollution Con	trol Device Sheets listed	below:					
☐ Absorption Systems		☐ Baghouse	Flare	0. 0. 0. 0.				
☐ Adsorption Systems		☐ Condenser	Western Committee of the Committee of th	nical Collector				
Afterburner		☐ Electrostatic Pred	cipitator	llecting System				
☐ Other Collectors, specif	y							
Fill out and provide the Air				550 C2 528 NO MAR W 844				
 Provide all Supporting Items 28 through 31. 	g Emissions Ca	Iculations as Attachmen	t N, or attach the calculations direc	tly to the forms listed in				
31. Monitoring, Recordk testing plans in order t application. Provide th	o demonstrate co	ompliance with the propos	tach proposed monitoring, recordk ed emissions limits and operating p	eeping, reporting and parameters in this permit				
measures. Additionall	y, the DAQ may	not be able to accept all m	whether or not the applicant choose easures proposed by the applicant include them in the permit.	es to propose such If none of these plans				
32. Public Notice. At the	time that the ap	plication is submitted, plac	e a Class I Legal Advertisement	in a newspaper of general				
circulation in the area	where the source	e is or will be located (See	45CSR§13-8.3 through 45CSR§13	8-8.5 and <i>Example Legal</i>				
Advertisement for de	tails). Please sul	bmit the Affidavit of Publ i	cation as Attachment P immedia	tely upon receipt.				
33. Business Confidentia	ality Claims. Do ☐ YES	es this application include NO	confidential information (per 45CS	R31)?				
seament claimed conf	idential, including	the criteria under 45CSR	submitted as confidential and prov §31-4.1, and in accordance with the eral Instructions as Attachment C	e DAQ's " <i>Precautionary</i>				
		tion III. Certification						
24 Authority/Dologotion	of Authority O	Inly required when someon	ne other than the responsible official	al signs the application				
Check applicable Autl	nority Form belo	w:		ar signs the application.				
	or Other Busine	ess Entity	☐ Authority of Partnership					
☐ Authority of Governmer	ital Agency		☐ Authority of Limited Partnersh	ip				
Submit completed and sign	ned Authority Fo	orm as Attachment R.	A A SHARE WAS A SH					
All of the required forms an	d additional infori	mation can be found under	the Permitting Section of DAQ's web	site, or requested by phone.				

35A. Certification of Information. To certify this permit application, a Responsible Official (per 45CSR§13-2.22 and 45CSR§30-2.28) or Authorized Representative shall check the appropriate box and sign below.										
Certification of Truth, Accuracy, and Comp.	leteness									
I, the undersigned Responsible Official / application and any supporting documents appreasonable inquiry I further agree to assume restationary source described herein in accordar Environmental Protection, Division of Air Quali and regulations of the West Virginia Division of business or agency changes its Responsible Conotified in writing within 30 days of the official of	pended hereto, is true, accurate, and complesponsibility for the construction, modification or with this application and any amendmenty permit issued in accordance with this appled f Air Quality and W.Va. Code § 22-5-1 et septificial or Authorized Representative, the Di	ete based on information and belief after on and/or relocation and operation of the nts thereto, as well as the Department of olication, along with all applicable rules eq. (State Air Pollution Control Act). If the								
Compliance Certification Except for requirements identified in the Title V that, based on information and belief formed at compliance with all applicable requirements. SIGNATURE (Please of Piece Compliance Certification)	fter reasonable inquiry, all air contaminant s	chieved, I, the undersigned hereby certify sources identified in this application are in OATE: (Please use blue ink)								
35B. Printed name of signee: Connie Stewart	35C. Title: Head of Institute Site									
332. Fritted harie of signee. Confine Olewart										
35D. E-mail: connie.stewart@bayer.com	36F. FAX: 304.767.6621									
36A. Printed name of contact person (if differen	nt from above): Linda Tennant	36B. Title: Environmental Specialist								
36C. E-mail: linda.tennant@bayer.com	36D. Phone: 304.767.6161	36E. FAX: 304.767.6621								
PLEASE CHECK ALL APPLICABLE ATTACHMEN Attachment A: Business Certificate Attachment B: Map(s) Attachment C: Installation and Start Up Scheel Attachment D: Regulatory Discussion Attachment E: Plot Plan Attachment F: Detailed Process Flow Diagram Attachment G: Process Description Attachment H: Material Safety Data Sheets (Material Safety Data Sheets (Material Safety Data Summar Please mail an original and three (3) copies of the address listed on the first	□ Attachment K: Fugitive E □ Attachment L: Emissions dule □ Attachment M: Air Pollut □ Attachment N: Supportin □ Attachment O: Monitorin □ Attachment P: Public No: □ Attachment Q: Business □ Attachment R: Authority □ Attachment S: Title V Per y Sheet □ Application Fee	missions Data Summary Sheet s Unit Data Sheet(s) ion Control Device Sheet(s) g Emissions Calculations g/Recordkeeping/Reporting/Testing Plans tice Confidential Claims Forms rmit Revision Information ure(s) to the DAQ, Permitting Section, at the								
FOR AGENCY USE ONLY - IF THIS IS A TITLE V	SOURCE:									
☐ Forward 1 copy of the application to the Title☐ For Title V Administrative Amendments:☐ NSR permit writer should notify Title N☐ For Title V Minor Modifications:	V Permitting Group and: / permit writer of draft permit, copriate notification to EPA and affected state / permit writer of draft permit. d in parallel with NSR Permit revision: V permit writer of draft permit, SCSR13 and Title V permits, oft permit.									

ATTACHMENT A

BUSINESS CERTIFICATE

WEST VIRGINIA STATE TAX DEPARTMENT BUSINESS REGISTRATION CERTIFICATE

ISSUED TO:

BAYER CROPSCIENCE LP

2 TW ALEXANDER DR

RESEARCH TRIANGLE PARK, NC 27709-0000

BUSINESS REGISTRATION ACCOUNT NUMBER:

1048-6631

This certificate is issued on:

10/11/2011

This certificate is issued by the West Virginia State Tax Commissioner in accordance with Chapter 11, Article 12, of the West Virginia Code

The person or organization identified on this certificate is registered to conduct business in the State of West Virginia at the location above.

This certificate is not transferrable and must be displayed at the location for which issued.

This certificate shall be permanent until cessation of the business for which the certificate of registration was granted or until it is suspended, revoked or cancelled by the Tax Commissioner.

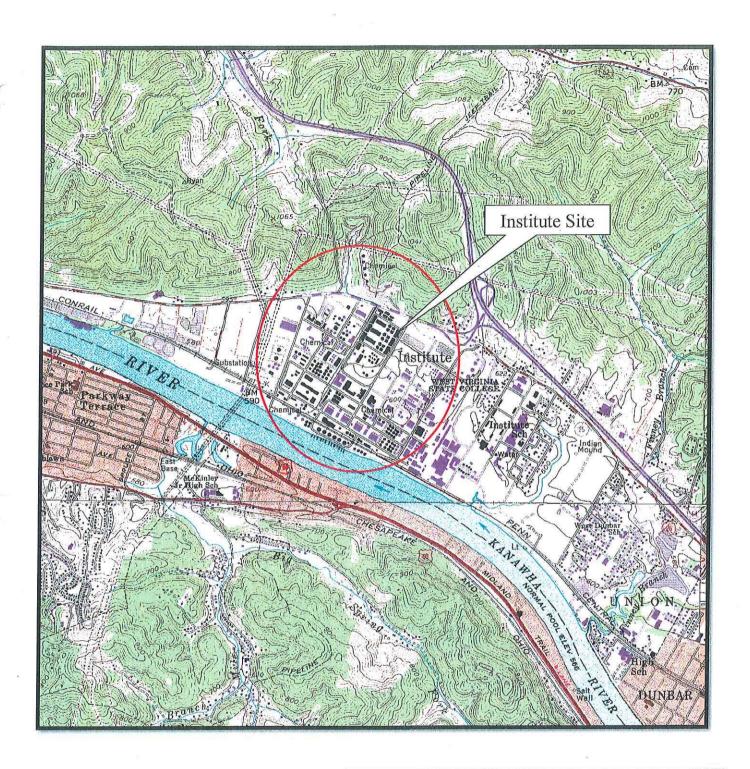
Change in name or change of location shall be considered a cessation of the business and a new certificate shall be required.

TRAVELING/STREET VENDORS: Must carry a copy of this certificate in every vehicle operated by them. CONTRACTORS, DRILLING OPERATORS, TIMBER/LOGGING OPERATIONS: Must have a copy of this certificate displayed at every job site within West Virginia.

atL006 v.4 L0547580544

ATTACHMENT B

MAP





Attachment A Area Map

USGS 7.5 Minute Series Topographic Map St. Albans and Alum Creek, W.Va. Quadrangles

ATTACHMENT C

INSTALLATION & STARTUP SCHEDULE

ATTACHMENT D

REGULATORY DISCUSSION

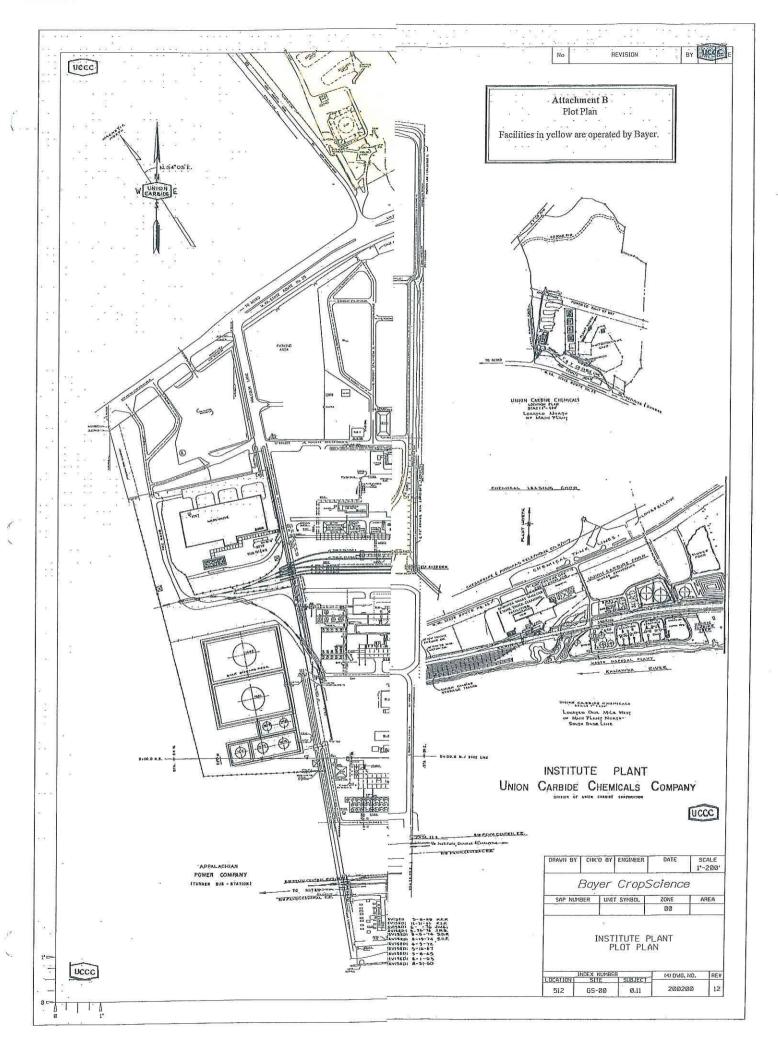
Bayer CropScience – Institute Site
WVDEP – DAQ Regulation 13 Permit Modification Application - Indirect Heat Exchangers

REGULATORY DISCUSSION

This Class II Administrative Update will comply with all applicable state and federal regulations as listed in DEP's Engineering Evaluation for the R13-311B application.

ATTACHMENT E

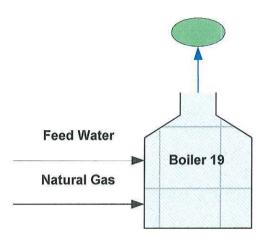
PLOT PLAN

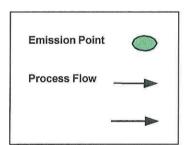


ATTACHMENT F

DETAILED PROCESS FLOW DIAGRAM

Process Flow Diagram





ATTACHMENT G

PROCESS DESCRIPTION

PROCESS DESCRIPTION

Bayer will be installing one 106 mmBtu natural gas fired boiler. The boiler will be fueled by pipeline natural gas. The maximum design heat input of the boiler is approximately 106 mmBtu/hr. This boiler will provide backup steam to the header while B016 and B017 are being repaired or replaced-in-kind.

This project coincides with Union Carbide's installation of three temporary natural gas boilers while B016 and B017 are being repaired or replaced-in-kind.

ATTACHMENT H

SAFETY DATA SHEET

ATTACHMENT I

EMISSION UNIT TABLE

Attachment I

Emission Units Table

(includes all emission units and air pollution control devices that will be part of this permit application review, regardless of permitting status)

Emission Unit ID ¹	Emission Point ID ²	Emission Unit Description	Year Installed/ Modified	Design Capacity	Type ³ and Date of Change	Control Device 4
B019	B019	Industrial Boiler (106 mmBtu/hr)	2016	106	New	NA
1911-1911						
				and the second		
						-10-11
			3			
				8		
2						

¹ For Emission Units (or <u>S</u>ources) use the following numbering system:1S, 2S, 3S,... or other appropriate designation. ² For <u>E</u>mission Points use the following numbering system:1E, 2E, 3E, ... or other appropriate designation. ³ New, modification, removal

Emission	Units	Table
	03	/2007

⁴ For Control Devices use the following numbering system: 1C, 2C, 3C,... or other appropriate designation.

ATTACHMENT J

EMISSION POINTS DATA SUMMARY SHEET

EMISSION POINTS DATA SUMMARY SHEET Attachment J

	Emission Concentratic n ⁷ (ppmv or mg/m ⁴)													S	
	Est. Method Used ⁶		出	E	EE	Ш	Щ	1	出	EE	置	E			
	Emission Form or Phase (At exit conditions, Solid, Liquid	Gas/Vapor)	Gas	Gas	Solid/Vapor	Solid/Vapor	Solid/Vanor	2	Gas	Gas	Gas	Gas			
	Maximum Potential Controlled Emissions ⁵	ton/yr	17.13	16.87	0.20	0.24	000	2	0.27	2.5	2.43	54366			
	Max Pot Con Emis	lb/hr	3.91	3.85	0.04	0.05	0.04	90.0	0.57	0.55	12,412	9			
	num ntial trolled ions ⁴	ton/yr													
	Maximum Potential Uncontrolled Emissions ⁴	lb/hr													
Table 1: Emissions Data	All Regulated Pollutants _ Chemical Name/CAS³ (Speciate VOCs & HAPS)	v	Carbon Monoxide	Nitrogen Oxide	Total PM	PM-10	PM-2.5	Sulfur Dioxide	Volatile Organic	Compounds	Hazardous Air Pollutants	CO2e			
Table	Vent Time for Emission Unit (chemical orocesses only)	Max (hr/yr)	8,760												
	Vent Time for Emission Unit (chemical processes only)	Short Term²	၁												
	lution Device match n Units Not Plan)	Device Type													
	Air Pollution Control Device (Must match Emission Units Table & Plot Plan)	ID No.		E)											
	n Unit ted h This nt natch n Units	Source													
	Emission Unit Vented Through This Point (Must match Emission Units	ID No.	B019												
	Emission Point Type ¹	Upward	Vertical												
,	Emission Point ID No. (Wust match Emission Units Table & Plot Plan)		B019												

The EMISSION POINTS DATA SUMMARY SHEET provides a summation of emissions by emission unit. Note that uncaptured process emission unit emissions are not typically considered to be fugitive and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET. Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions). Please complete the FUGITIVE EMISSIONS DATA SUMMARY SHEET for fugitive emission activities.

¹ Please add descriptors such as upward vertical stack, downward vertical stack, horizontal stack, relief vent, rain cap, etc.

² Indicate by "C" if venting is continuous. Otherwise, specify the average short-term venting rate with units, for intermittent venting (ie., 15 min/hr). Indicate as many rates as needed to clarify frequency of venting (e.g., 5 min/day, 2 days/wk).

⁴ Give maximum potential emission rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS2, VOCs, H2S, Inorganics, Lead, Organics, O3, NO, NO2, SO2, SO3, all applicable Greenhouse Gases (including CO2 and methane), etc. DO NOT LIST H2, H2O, N2, O2, and Noble Gases 3 List all regulated air pollutants.

⁵ Give maximum potential emission rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch) minute batch).

page_2_ of_3_

O = other (specify). 6 Indicate method used to determine emission rate as follows: MB = material balance; ST = stack test (give date of test); EE = engineering estimate;

Attachment J EMISSION POINTS DATA SUMMARY SHEET

							 I:			
	es (km)	Easting								
	UTM Coordinates (km)	Northing								
	evation (ft)	Stack Height ² (Release height of emissions above ground level)								
er Data	Emission Point Elevation (ft)	Ground Level (Height above mean sea level)								
ase Paramet	ase Paramete	Velocity (fps)								
Table 2: Release Parameter Data	Exit Gas	Volumetric Flow 1 (acfm) at operating conditions								
		Temp. (°F)						*		
	Inner	(ft.)								
	Emission	No. (Must match Emission Units Table)							21	

⁷ Provide for all pollutant emissions. Typically, the units of parts per million by volume (ppmv) are used. If the emission is a mineral acid (sulfuric, nitric, hydrochloric or phosphoric) use units of milligram per dry cubic meter (mg/m³) at standard conditions (68 °F and 29.92 inches Hg) (see 45CSR7). If the pollutant is SO₂, use units of ppmv (See 45CSR10).

ATTACHMENT K

FUGITIVE EMISSIONS DATA SHEET

Attachment K

FUGITIVE EMISSIONS DATA SUMMARY SHEET

The FUGITIVE EMISSIONS SUMMARY SHEET provides a summation of fugitive emissions. Fugitive emissions are those emissions which could not reasonably pass through a stack, chimney, vent or other functionally equivalent opening. Note that uncaptured process emissions are not typically considered to be fugitive, and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET.

Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions).

	APPLICATION FORMS CHECKLIST - FUGITIVE EMISSIONS
1.)	Will there be haul road activities?
	☐ Yes ☐ No
	☐ If YES, then complete the HAUL ROAD EMISSIONS UNIT DATA SHEET.
2.)	Will there be Storage Piles?
	☐ Yes ☐ No
	☐ If YES, complete Table 1 of the NONMETALLIC MINERALS PROCESSING EMISSIONS UNIT DATA SHEET.
3.)	Will there be Liquid Loading/Unloading Operations?
	☐ Yes No
	☐ If YES, complete the BULK LIQUID TRANSFER OPERATIONS EMISSIONS UNIT DATA SHEET.
4.)	Will there be emissions of air pollutants from Wastewater Treatment Evaporation?
	☐ Yes No
	☐ If YES, complete the GENERAL EMISSIONS UNIT DATA SHEET.
5.)	Will there be Equipment Leaks (e.g. leaks from pumps, compressors, in-line process valves, pressure relief devices, open-ended valves, sampling connections, flanges, agitators, cooling towers, etc.)?
	☐ Yes No
	☐ If YES, complete the LEAK SOURCE DATA SHEET section of the CHEMICAL PROCESSES EMISSIONS UNIT DATA SHEET.
6.)	Will there be General Clean-up VOC Operations?
	☐ Yes No
	☐ If YES, complete the GENERAL EMISSIONS UNIT DATA SHEET.
7.)	Will there be any other activities that generate fugitive emissions?
	☐ Yes No
	☐ If YES, complete the GENERAL EMISSIONS UNIT DATA SHEET or the most appropriate form.
	ou answered "NO" to all of the items above, it is not necessary to complete the following table, "Fugitive Emissions mmary."

FUGITIVE EMISSIONS SUMMARY	All Regulated Pollutants	Maximum Potential Uncontrolled Emissions ²	otential Emissions ²	Maximum Potential Controlled Emissions 3	tential ssions 3	Est. Method
		lb/hr	ton/yr	lb/hr	ton/yr	Used 4
Haul Road/Road Dust Emissions Paved Haul Roads						
Unpaved Haul Roads						
Storage Pile Emissions						
Loading/Unloading Operations						
Wastewater Treatment Evaporation & Operations						
Equipment Leaks		Does not apply		Does not apply		
General Clean-up VOC Emissions						
Other						

List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS2, VOCs, H2S, Inorganics, Lead, Organics, O3, NO, NO2, SO2, SO3, all applicable Greenhouse Gases (including CO2 and methane), etc. DO NOT LIST H2, H2O, N2, O2, and Noble Gases.

² Give rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

³ Give rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute).

batch).

⁴ Indicate method used to determine emission rate as follows: MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify)

ATTACHMENT L

EMISSIONS UNIT DATA SHEET

Attachment L

Emission Unit Data Sheet

(INDIRECT HEAT EXCHANGER)

Control Device ID No. (must match List Form):

Equipment Information

1.	Manufacturer: Indeck Power Equipment Company	2.	Model No. 75K-OT-SR1 Serial No.
3.	Number of units: 1	4.	Use Steam Production
5.	Rated Boiler Horsepower: hp	6.	Boiler Serial No.:
7.	Date constructed: 2015	8.	Date of last modification and explain: NA
9.	Maximum design heat input per unit:	10.	Peak heat input per unit:
	106 ×10 ⁶ BTU/hr		106 ×10 ⁶ BTU/hr
11.	Steam produced at maximum design output:	12.	Projected Operating Schedule:
5503 a	72,000 LB/hr		Hours/Day 24
	600 psig		Days/Week 7
			Weeks/Year 52
13.	Type of firing equipment to be used: Pulverized coal Spreader stoker Oil burners Natural Gas Burner Others, specify	14.	Proposed type of burners and orientation: Vertical Front Wall Opposed Tangential Others, specify
15.	Type of draft: ⊠ Forced ☐ Induced	16.	Percent of ash retained in furnace: NA %
17.	Will flyash be reinjected? ☐ Yes ☐ No	18.	Percent of carbon in flyash: NA %
	Stack or	Ven	t Data
19.	Inside diameter or dimensions: 4.25 ft.	20.	Gas exit temperature: 312 °F
21.	Height: 16 ft.	22.	Stack serves: This equipment only
23.	Gas flow rate: ft³/min		Other equipment also (submit type and rating o all other equipment exhausted through this
24.	Estimated percent of moisture: 10.42 %	-	stack or vent)

Fuel Requirements

25.	Fuel Oil No. Natural Gas specify)						
	Quantity (at Design Output)	gph@60°F	86,934 ft³/hr		ft³/hr	TPH	
	Annually	×10³ gal	7.62 ×10 ⁶ ft ³ /hr		×10 ⁶ ft ³ /hr	tons	
	Sulfur	Maximum: wt. % Average: wt. %	gr/100 ft ³		gr/100 ft ³	Maximum: wt. %	
	Ash (%)		None				
	BTU Content	BTU/Gal. Lbs/Gal.@60°F	950 -1250 BTU/ft³		BTU/ft³	BTU/lb	
	Source	Eb3/Gai.@00 1	Cabot Tennesse Gas	9			
	Supplier		Cabot				
	Halogens (Yes/No)						
	List and Identify Metals		NA				
26.	Gas burner mode			27.	. Gas burner man	ufacture: Indeck	
	☐ Manual☑ Automatic full n		omatic hi-low omatic on-off	28.	. Oil burner manu	facture:	
29.	If fuel oil is used, h	ow is it atomized?	Oil Pressi	sed			
30.	Fuel oil preheated:	Yes [No		. If yes, indicate te	emperature:	°F
32.	Specify the calculation above actual cubic	ated theoretical aid feet (ACF) per uni	r requirements f t of fuel:	for (combustion of the	e fuel or mixture o	of fuels described
	@	°F,	PSIA		% mc	isture	
	Emission rate at ra		lb/hr		7 1 5 90 90	67	
34.	Percent excess air	actually required f	or combustion of Coal Char	-		%	
35	Seams:		Coal Cliar	acit	71131103		
00.	Courto.						2004
36.	Proximate analysis	% of	Fixed Carbon: Moisture: Ash:			of Sulfur: of Volatile Matter:	

		Emis	ssions Stream				
37.	What quantities of pollutants will be emitted from the boiler before controls?						
-	Pollutant	Pounds per Hour lb/hr	grain/ACF	@ °F	PSIA		
	СО	3.9					
	Hydrocarbons						
	NO _x	3.9					
8	Pb						
	PM ₁₀	0.05					
	SO ₂	0.06					
	VOCs	0.57					
	Other (specify)						
5			10				
-							
38. What quantities of pollutants will be emitted from the boiler after controls?							
	Pollutant	Pounds per Hour lb/hr	grain/ACF	@ °F	PSIA		
	CO	3.9					
	Hydrocarbons						
	NO _x	3.9					
	Pb						

A STATE OF THE STA		
PM ₁₀	0.05	
SO ₂	0.06	
VOCs	0.57	
Other (specify)		
		-

39. How will waste material from the process and control equipment be disposed of? No waste material generated from combustion.

40. Have you completed an Air Pollution Control Device Sheet(s) for the control(s) used on this Emission Unit. No

41. Have you included the air pollution rates on the Emissions Points Data Summary Sheet? No

42.	Proposed Monitoring, Recordkeeping, Reporting, and Testing Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.
	MONITORING PLAN: Please list (1) describe the process parameters and how they were chosen (2) the ranges and how they were established for monitoring to demonstrate compliance with the operation of this process equipment operation or air pollution control device.
	TESTING PLAN: Please describe any proposed emissions testing for this process equipment or air pollution control device.
	RECORDKEEPING: Please describe the proposed recordkeeping that will accompany the monitoring.
	REPORTING: Please describe the proposed frequency of reporting of the recordkeeping.
43.	Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty.

PROPOSAL NO. qu24056 BOILER DESCRIPTION: OT-75-SR1

PREDICTED OPERATING PERFORMANCE DATA

Fuel(s) Fired Per Load	Nat.Gas	Nat.Gas	Nat.Gas	Nat.Gas
Steam Outputlbs/hr	71757.	53736.	35712.	17824.
Steam Temp @ SH. NRV Outlet.Deg.F	732.	744.	753.	711.
Press. at SH. NRV OutletPSIG	600.	600.	600.	600.
Percent Blowdown%	1.00	1.00	1.00	1.00
Feedwater Flowlbs/hr	72482.	54279.	36073.	18004.
Excess Air Lvg. System,				
Nat.Gas ,,,,,%	15.00	15.00	15.00	45.00
Final 02 in Flue Gas, (dry vol)%	2.98	2.98	2.98	6.96
Flue Gas Recirculation%	15.00	15.00	15.00	15.00
Temperature of FGRDeg.F	312.	290.	270.	259.
Gas Temp. Leaving FurnaceDeg.F	2249.	2137.	1962.	1494.
Gas Temp. Leaving BoilerDeg.F	640.	589.	541.	504.
Gas Temp Leaving Economizer.Deg.F	312.	290.	270.	259.
Final Flue Gas Temp Leaving.Deg.F	312.	290.	270.	259.
Ambient Air TemperatureDeg.F	80.	80.	80.	80.
Relative Humidity%	60.00	60.00	60.00	60,00
Feedwater Temp System Inlet.Deg.F	240.	240.	240.	240.
Water Temp. Leaving EconDeg.F	364.	353.	342.	353.
Flue Gas Flow Lvg. Systemlbs/hr	88472.	66374.	44236.	27607.
Combustion Air Requiredlbs/hr	84168.	63145.	42084.	26531.
Furnace Heat Release.BTU/cu.ft-hr	86934.	65221.	43467.	21734.
Heat Losses (Based on HHV)				
Dry Gas%	4.37	3,95	3.57	4.31
Hydrogen and Moisture in Fuel.%	10.42	10.32	10.23	10.19
Moisture in Air%	0.13	0.11	0.10	0.12
Unburned Combustible%	0.00	0.00	0.00	0.00
Radiation%	0.55	0.73	1.09	2.23
Manufacturer's Margin%	1.00	1.00	1.00	1.00
Total Heat Loss%	16.46	16.11	15.99	17.85
Predicted Efficiency%	83.54	83.89	84.01	82.15
Fuel Flow-Nat.Gaslbs/hr	4304.	3229.	2152.	1076.
Heat InputMBTU/hr	99.8872	74.9386	49.9436	24.9718
Heat OutputMBTU/hr	83.4489	62.8686	41.9574	20.5142
Manufacturer's Margin% Total Heat Loss% Predicted Efficiency% Fuel Flow-Nat.Gaslbs/hr Heat InputMBTU/hr	1.00 16.46 83.54 4304. 99.8872	1.00 16.11 83.89 3229. 74.9386	1.00 15.99 84.01 2152. 49.9436	1. 17. 82. 107 24.97

FUEL ANALYSIS

DESCRIPTION: Nat.Gas

Fuel Classification: Natural gas or similar

Fuel Type:

gaseous

Air Infiltration,(%) 0.000

	Percent by	Percent by
CONSTITUENTS	Volume	Weight
Hydrogen, H2	64.8073	23.4900
Oxygen, 02	0.0330	0.1900
Nitrogen, N2	0.1390	0.7000
Carbon, C	35.0207	75.6200
TOTAL	100.0000	100.0000

Fuel High Heating Value Btu/Lb 23208.00

THE PRECEEDING PREDICTED PERFORMANCE IS VALID WHEN THE AS FIRED FUEL ANALYSIS CORRESPONDS WITH THAT OF THE FUEL ANALYSIS HEREBY INDICATED, ON WHICH THE COMBUSTION CALCULATIONS ARE BASED. FUELS WHICH VARY FROM THE CHARACTERISTICS OF THE INDICATED FUEL WILL ALTER PERFORMANCE CONDITIONS.

kpsc4.3.15

kb.qu24056.tsp.ot-75s_0

PREDICTED PERFORMANCE

STACK EMISSIONS with 15% **FGR** corrected

> to 3% O2 Dry

UNIT NO.	#119412
BOILER MFG / MODEL	INDECK / 75K-OT-SH
BURNER MFG / MODEL	FABER/WB-1-32-IFGR
FUEL INPUT (NAT GAS)	106.0 mmbtu/hr, HHV 1,000 Btu/cu.ft. assumed
STEAM FLOW, max intermittent	75,000 PPH with economizer

FUEL - NATURAL GAS, subject to fuel analysis

COMPONENT	PPM	#/MMBTU
СО	50	0.0365
NOx	30	0.0360
SOx	n/a	n/a
VOC as CH4	10	0.004
Particulates	n/a	0.01

ATTACHMENT M

AIR POLLUTION CONTROL DEVICE SHEET

ATTACHMENT N

SUPPORTING EMISSION CALCULATIONS

Bayer CropSciene, Institute, WV Administrative Update - R13-3111-B November 9, 2016

Attachment N Emission Summary

Attachment N

NOV 2016 Bayer Air Permit Admistrative Update - Emission Calculations

					Boiler	. 19 Calcula	Boiler 19 Calculations Summary	nary				
Pollutant	Emission Factor	Emission Factor Units	AP-42 Heat Value of Natural Gas (Btu/scf)	Emission Factor Units (Ib./mm Btu)	Heat Input Boiler Rating (mmBtu/	Babcock & Wilcox EPA Fuel Type F-d Default Value	Ideal Gas Law Constant 10 ⁶ moles per DSCF	O ₂ Diff.	MW	Estimated Annual Operating Hours	Max. Hourly Emission (pph) Boiler #19	Max. Annual Emissions (tpy) Boiler #19
00	50.000	mdd	1,020	0.05	106	8710	2.59E-09	20.9	28.01	8,760	3.9102	17.13
CO ₂ E	117.098	lb/10 ⁶ scf	1,020	0.12	106		5			8,760	12,412.39	54,366.26
HAP - Benzene	0.002	lb/10 ⁶ scf	1,020	0.000002	106					8,760	0.0002	00.00
HAP - Formaldehyde	0.075	lb/10 ⁶ scf	1,020	0.000	106					8,760	0.0078	0.03
HAP - Hexane	1.800	lb/10 ⁶ scf	1,020	0.002	106					8,760	0.1871	0.82
HAP - Toluene	0.003	lb/10 ⁶ scf	1,020	0.000003	106					8,760	0.3604	1.58
HAP - Total	1.881	lb/10 ⁶ scf									0.5555	2.43
NOx	30.000	mdd	1,020	0.03	106	8710	2.59E-09	20.9	46.01	8,760	3.8538	16.8797
PM (con & fil)	0.430	Ġ	1,020	0.00	106						0.0447	0.1957
PM ₁₀ (con & fil)	0.520	lb/10 ⁶ scf	1,020	0.001	106					8,760	0.0540	0.2367
PM _{2.5} (con & fil)	0.430	lb/10 ⁶ scf	1,020	0.000	106						0.0447	0.1957
SO ₂	0.600	lb/10 ⁶ scf	1,020	0.001	106					8,760	0.0624	0.2731
VOC - Total	5.500	lb/10 ⁶ scf	1,020	0.006	106					8,760	0.5716	2.5035
Notes:	н		AP-42, Chapter 1	AP-42, Chapter 1.4 references are from the July 1998 revision.	from the July 2	1998 revision.						
	2		Max. Annual Emi	Max. Annual Emissions based upon Max. Hourly Emissions @ 8760 hr./yr.	n Max. Hourly	Emissions @ 876	50 hr./yr.					
	m		Boiler is equippe	Boiler is equipped with low NOx burners	urners							
	4		Heating value of	1,020 Btu/scf ba	sed on AP-42 c	onversion factor	and not necessa	rily represe	ntative of Bay	Heating value of 1,020 Btu/scf based on AP-42 conversion factor and not necessarily representative of Bayer's purchased natural gas.	ral gas.	
2000 00 0000	DSCF		Dry Standard Cul	Cubic Feet	2 10 10 10 10 10 10 10 10 10 10 10 10 10	v						
Example Equations:			Max. Hourly Emi	ssion Rate (lb./hı	.) = Emission F	actor (lb./10" sc	f) ÷ Heating Valu	e of Natura	l Gas (Btu/scf	Max. Hourly Emission Rate (lb./hr.) = Emission Factor (lb./10° scf) ÷ Heating Value of Natural Gas (Btu/scf) x Boiler Rating (mmBtu/hr.)	nBtu/hr.)	

Reg 13 Permit Modification - Indirect Heat Exchangers Attachment D: Regulatory Discussion

	C02	488,187	481,989	421,592	429,492	381,987	323,247	247,615	222,387	203,464			485,088	451,790	425,542	405,740	352,617	285,431	235,001	212,926	
	VOC	9.00	00'9	9.00	5.00	5.00	5.80	5.40	6.93	4.50			6.00	6.00	5.50	5.00	5.40	5.60	6.17	5.72	
	8	47.00	29.00	55.00	50.00	52.00	68.07	84.30	110.70	64.13			53.00	57.00	52.50	51.00	60.04	76.19	97.50	87.42	
	SOx	3234.00	2914.00	2214.00	2251.00	2093.00	1731.20	1544.10	1295.04	1176.03			3074.00	2564.00	2232.50	2172.00	1912.10	1637.65	1419.57	1235.54	
TONS	NOx	2039.00	1975.00	1718.00	1767.00	1549.00	1228.88	1072.20	1103.93	920.92			2007.00	1846.50	1742.50	1658.00	1388.94	1150.54	1088.07	1012.43	
	PM-FIL 2.5	3.50	3.20	1.90	2.10	1.80	1.15	9.10	10.50	9.45			3.35	2.55	2.00	1.95	1.47	5.12	9.80	96.6	
	PM-FIL 10	13.20	12.30	7.40	7.90	6.90	5.45	20.20	23.45	21.13			12.75	9.85	7.65	7.40	6.18	12.83	21.83	22.29	
	PM-CON	149.10	132.20	93.80	93.30	91.70	83.00	72.10	57.07	51.65			140.65	113.00	93.55	92.50	87.35	77.55	64.59	54.36	
	PM-FIL	57.50	53.30	32.40	34.40	29.90	20.93	29.70	34.94	31.25			55.40	42.85	33.40	32.15	25.42	25.32	32.32	33.10	
SLEIS	REPORTING YEAR	Year 1	Year 2	Year 3	Year 4	Year 5	Year 6	Year 7	Year 8	Year 9	Year 10	-	Period 1	Period 2	Period 3	Period 4	Period 5	Period 6	Period 7	Period 8	Period 9
3	YEAR	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016		2007/2008	2008/2009	2009/2010	2010/2011	2011/2012	2012/2013	2013/2014	2014/2015	2015/2016
100 May 100 Ma	NETTIN ANALYS	λ	яот	ΛEИ.	NI N	IOISS	EINIS	І ЯІА	י∀ר	יאמו	4			ac	PERIC	sno	SANE	NPOF	IJTNO))	

L. Tennant Working Document 10/17/2016

Reg 13 Permit Modification - Indirect Heat Exchangers BOILER 19 NETTING EVALUATION

	W,
Bayer	Institute,

	EMISSI	EMISSION POINTS					を 1000年 10	TONS					
YEAR	SLEIS Number	SLEIS DESCRIPTION	PM-FIL	PM- CON	PM-FIL 10	PIMI-FIL 2.5	NOX	SOx	8	VOC	C02	CH4	NZO
	070 480	480 No. 10 Boiler - Gas	0.00	0.00	0.00	0.00	49.40	00.00	14.80	0.97	r	0.41	0.00
a fastall	071 480	480 No. 10 Boiler - Coal	8.67	20.96	5.85	2.60	284.00	454.00	6.46	0.78	67,991.0	0.52	0.39
3	080 480	480 No. 11 Boiler - Gas	0.00	0.00	0.00	0.00	48.60	0.00	14.60	0.95	r	0.40	0.00
το7	081 480	480 No. 11 Boiler - Coal	8.52	20.60	5.75	2.55	279.00	446.00	6.85	0.76	66,817.0	0.51	0.38
	090 480	480 No. 12 Boiler - Gas	0.00	0.00	0.00	0.00	1.38	0.00	21.00	0.08	r	0.58	0.00
	091 480	480 No. 12 Boiler - Coal	12.29	29.74	8.30	3.69	403.00	644.00	9.16	1.10	96,457.0	0.73	0.55
	NGB	NGB Natural Gas Boilers	0.26	0.78	0.26	0.26	6.81	0.08	11.45	0.75	16,350.0	0.31	0.09
2013	TOTAL	TOTALS	29.7	72.1	20.2	9.1	1072.2	1544.1	84.3	5.4	247,615.0	3.5	1.4
	070 480	480 No. 10 Boiler - Gas	0.0	0.0	0.0	0.0	111.4	0.0	33.4	2.2	to	6.0	
	071 480	480 No. 10 Boiler - Coal	13.7	22.6	9.2	4.1	354.0	513.0	8.0	1.0	84,585.0	9.0	0.5
t	080 480	480 No. 11 Boiler - Gas	0.0	0.0	0.0	0.0	93.4	0.0	28.0	1.8	ti	0.8	0.0
τοτ	081 480	480 No. 11 Boiler - Coal	11.47	18.93	7.74	3.44	297.00	430.00	6.74	0.81	70,984.0	00.0	0.40
	090 480	480 No. 12 Boiler - Gas	0.00	0.00	0.00	0.00	1.50	00.0	22.90	0.07	213	0.63	0.00
	091 480	480 No. 12 Boiler - Coal	9.39	15.50	6.34	2.82	243.00	352.00	5.52	0.66	58,105.0	0.44	0.33
	NGB	NGB Natural Gas Boilers	0.41	0.05	0.14	0.14	3.63	0.04	6.10	0.40	8,713.0	0.17	3.63
2014	TOTALS	TOTALS	34.94	57.04	23.45	10.50	1103.93	1295.04	110.70	6.93	222,387.0	3.56	4.84
	070 480	480 No. 10 Boiler - Gas	0.00	0.00	00:00	0.00	56.10	00.00	16.80	1.10	81,244.0	0.46	0.00
	071 480	480 No. 10 Boiler - Coal	12.86	21.20	8.68	3.86	340.00	486.00	7.72	0.93	ī	0.62	0.46
G	080 480	480 No. 11 Boiler - Gas	0.00	0.00	0.00	0.00	39.20	00.00	11.70	0.77	9	0.32	
T0 7	081 480	480 No. 11 Boiler - Coal	8.98	14.80	90.9	2.69	237.00	339.00	5.39	0.65	56,719.0	0.43	0.32
	090 480	480 No. 12 Boiler - Gas	0.00	0.00	0.00	0.00	0.80	0.00	12.20	0.07	3	0.33	0.00
	091 480	480 No. 12 Boiler - Coal	9.30	15.33	6.28	2.79	245.00	351.00	5.58	0.67	58,734.0	0.45	0.33
	NGB	NGB Natural Gas Boilers	0.11	0.32	0.11	0.11	2.82	0.03	4.74	0.31	6,767.0	0.13	0.04
2015	TOTALS	TOTALS	31.25	51.65	21.13	9.45	920.92	1176.03	64.13	4.50	203,464.0	2.74	1.15

3	8
4	3
235,001	212,926
9	9
86	87
1,420	1,236
1,088	1,012
10	10
22	22
- 65	54
32	33
6	0
2-Year Average	2-Year Average
2013/2014	2014/2015

Reg 13 Permit Modification - Indirect Heat Exchangers Netting Evaluation

	-2.5	
	PM-2.5	
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	PM-10	
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EIS EMISSION	UNIT	ENTIFICATION
		IDENTIFICATION
		IDENTIFICATION SHOLDS

NEW NETTING EVALUATION FOR INSTALLATION OF BOILER 19			() () () () () () () () () () () () () (
PTE for Boiler 19	Not Listed	New	17.16	16.9	0.2365	0.2365	0.1957
PTE Boilers 16,17,18	Not Listed	New	157.2	166.8	23.01	23.01	23.01
Shutting Down Powerhouse #2	030;031;061;070;071; 080;081;090;091	2013/2014	94.46	1088	147.58	86.27	41.545
Net Change in Emissions			79.9	-904.3	-124.3335	-63.0235	-18.3393
PSD Significance Levels			100	40	25	15	10
Does the project result in a Net Significant Increase in Emissions			ON	ON	ON	ON	ON

PREDICTED PERFORMANCE

STACK EMISSIONS

with 15%

FGR

corrected

to 3% O2

Dry

UNIT NO.	#119412
BOILER MFG / MODEL	INDECK / 75K-OT-SH
BURNER MFG / MODEL	FABER/WB-1-32-IFGR
FUEL INPUT (NAT GAS)	106.0 mmbtu/hr, HHV 1,000 Btu/cu.ft. assumed
STEAM FLOW, max intermittent	75,000 PPH with economizer

FUEL - NATURAL GAS, subject to fuel analysis

COMPONENT	PPM	#/MMBTU	
СО	50	0.0365	
NOx	30	0.0360	
SOx	n/a	n/a	
VOC as CH4	10	0.004	
Particulates	n/a	0.01	

ATTACHMENT O

MONITORING, RECORDKEEPING, REPORTING & TESTING PLANS

ATTACHMENT P

PUBLIC NOTICE



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INVOICE NBR	016137001

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ISSUE DATE	AD TYPE	PUB	DESCRIPT REFERENCE NBR PUT	ION RCHASE ORDER #	AD NUMBER	AD SIZE	RATE	GROSS AMOUNT	NET AMOUNT
11/04	LEG		Aair Quality 016137001	Permit	0643823	5.75	9.10	52.33	52.33
				27 12 (80)					
			TOTAL INVOIC	CE AMOUNT					52.33

State of West Virginia,

AFFIDAVIT OF PUBLICATION

OFFICIAL SEAL NOTARY PUBLIC STATE OF WEST VIRGINIA SARAH J WITHROW 120 LITHA LANE SOUTH CHARLESTON, WV 25309 My commission expires October 24, 2023

CHARLESTON GAZETTE MAIL,

do solemnly swear that the legal notice of: Aair Quality Permit

Subscribed and sworn to before me this

was duly published in said newspaper(s) at the stated price for the respective newspaper(s) and during the dates listed below

Notary Public of Kapawha County. West Virginia

AIR QUALITY PERMIT NOTICE Notice of Application

Notice is given that layer CropScience LP has applied to the West Virginia Department of Environmental Protection, Division of Air Quality for a permit modification to install a natural gas boiler located on State Route 25 Institute West Virginia in Kanawha County. The latitude and longitude coordinates are: 38.38 and -81.77.

38.38 and -81.77.

The applicant estimates the increased potential to discharge for the following Regulated Air Pollutants in tons per year will be: Carbon Monoxide 17.

60; Nitrogen Oxides 16.90; Particulate Matter 0.24; Particulate Matter 10.24; Particulate Matter less than 10 microns 0.20; Sulfur Dioxide 0.27; Volatile Organic Compounds 2.5 and Miscellaneous organic hazardous air pollutants that include formaldehyde, hexane 0.03.

Startup of operation is planned to begin on or about the 5th day of December, 2016. Written comments will be received by the West Virginal Department of Environmental Protection, Division of Air Quality, 601 57th Street, Sr. Charleston, WV 253(4, for at least 30 calendar c ays from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-049, extension 1214, during normal business hours.
Dated this 1st the day of November, 2016.

By: Bayer CropScience LP Connie Stewart Head of Institute Site P.O. Box 1005 Institute, WV 25112-1005 (643823)

AIR QUALITY PERMIT NOTICE Notice of Application

Notice is given that Bayer CropScience LP has applied to the West Virginia Department of Environmental Protection, Division of Air Quality for a permit modification to install a natural gas boiler located on State Route 25 Institute West Virginia in Kanawha County. The latitude and longitude coordinates are: 38.38 and -81.77.

The applicant estimates the increased potential to discharge for the following Regulated Air Pollutants in tons per year will be: Carbon Monoxide 17.60; Nitrogen Oxides 16.90; Particulate Matter 0.24; Particulate Matter less than 10 microns 0.24; Particulate Matter less than 2.5 microns 0.20; Sulfur Dioxide 0.27; Volatile Organic Compounds 2.5 and Miscellaneous organic hazardous air pollutants that include formaldehyde, hexane 0.03.

Startup of operation is planned to begin on or about the 5th day of December, 2016. Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57th Street, SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1214, during normal business hours. Dated this the day of (Month), (Year).

By: Bayer CropScience LP
Connie Stewart
Head of Institute Site
P.O. Box 1005
Institute, WV 25112-1005

ATTACHMENT Q

BUSINESS CONFIDENTIALITY CLAIM

ATTACHMENT R

AUTHORITY FORM



Memo: Connie Stewart, Head of Institute Site - Institute-WV

Alternates:

- Vince McCormick
 QHSE and Utility Manager, Bayer CropScience, Institute Site and
- Mike Curry
 Larvin Unit Plant Manager, Bayer CropScience, Institute Site

RE: Delegation and Authorization to Sign Environmental, Health and Safety Permits and Reports for Bayer CropScience LP (BCS), replacement of Alternatives Connie Stewart, former Director, QHSE Institute Industrial Park with Vince McCormick, current QHSE and Utilities Manager and replacement of Walter Martin, former Utilities Manager with Mike Curry, Larvin Unit Plant Manager.

In accordance with my authorization and delegation from the Board of Directors of Bayer CropScience Holding Inc., dated June 4, 2010, you and your above named alternates are hereby authorized, as a duly authorized representative, responsible official or manager of the above identified BCS location, to sign Environmental, Health and Safety Permits and Reports (as defined in the reference Resolutions) associated with the Institute Site.

This authorization is effective immediately and continues until rescinded in writing by the BCS General Partner or its delegated BCS LP office. This authorization is automatically rescinded at such time when you no longer qualify as a duly authorized representative, responsible official or manager at the Institute Site. The authorization of November 19, 2013, of your predecessor, Jim Covington and alternate, Walter Martin, is hereby rescinded. The above listed alternates will have the same authority and sign when you are not available.

In signing such Permits and Reports you are responsible for determining that the information contained therein is true, accurate and complete, or as otherwise may be set forth specifically in each Permit and Report.

This authorization may not be further delegated by you.

Please contact me or Michael Schaefer in the BCS Legal Department if you have any questions regarding this delegation.

Patrick Lozon Vice President

Product Supply North America

August 15, 2016

Patrick Lozon

Crop Science Division

Bayer CropScience AG Product Supply North America

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Board of Management: Liam Condon, Chairman Bernd Naaf Michael A. Schulz

Chairman of the Supervisory Board: Werner Baumann

Registered Office: Monheim a. Rhein Local Court of Düsseldorf HRB 46985

ATTACHMENT S

TITLE V PERMIT REVISION INFORMATION

